PT Asahi Spray Painting

ASAHI'S PROCESS WORKFLOW

```
                          INCOMING
                          INSPECTION
                              │
              Yes             ▼             No
       Accept ◄──────────  Pass?  ──────────► Reject
         │                                       │
         ▼                                        ▼
      Degreasing                          Inform Customer
         │                                       │
         ▼              No                       ▼
    Masking      ──────────► Jigging        Disposition
    Required?                   │
         │ Yes                  ▼
         ▼              Spray Painting ──────► Curing
      Masking                   ▲                │
         │                      │                ▼
         ▼                  Adjustment       Set-up
   In-process                   ▲            Inspection
   Inspection                   │  No            │
         │                      └───────  Pass?  ◄─
     No  ▼  Yes                              │ Yes
       Pass?                                 ▼
                                          Mass
                                        Production
                                             │
                                             ▼
                                          Curing
                                             │
                                             ▼
                                       In-Process
                                       Inspection
                                             │
                                             ▼        No
                                          Pass?  ──────────► Reject
                                             │ Yes              │
                              No             ▼                  ▼
                           Silkscreen   ◄────            Disposition
                           Required?
                                             │ Yes
                                             ▼
                                       Silkscreening ◄──────
                                             │               │
                                             ▼               │
                                          Set-up             │
                                          Inspection         │
                                             │               │
                                             ▼        No      │
                                          Pass?  ──────► Adjustment
                                             │ Yes
                                             ▼
                                          Mass
                                        Production
                                             │
                                             ▼
                                       in-process
                                       Inspection
                                             │
                                             ▼        No
                                          Pass?  ──────────► Reject
                                             │ Yes              │
                                             ▼                  ▼
                                          Packing        Disposition
                                             │
                                             ▼
                                        Outgoing
                                        Inspection
                                             │
                                             ▼        No
                                          Pass?  ──────────► Reject
                                             │ Yes              │
                                             ▼                  ▼
                                          Storage        Disposition
                                             │
                                             ▼
                                   DELIVER TO CUSTOMERS
```